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RECTANGLE

RIGHT ANGLE



Visible Red LED



TM18 Heavy-Duty Metal Barrel Sensors

Robust die-cast metal sensors provide reliable sensing without adjustments in high-pressure washdown environments. The TM18 easily fits in tight places for added sensor protection.

- Extremely bright LED red sensing beam for easy alignment
- · Quick-disconnect models available
- · Fixed-field models have enhanced immunity to fluorescent lights
- · Polarized/fixed-field models have crosstalk avoidance so two sensors can be in close proximity
- Cordsets and brackets see page 172

Opposed TM18, 10-30 V DC

Sensing Mode Range Connection **Output Type** Models NPN Models PNP 2 m TM186E Emitter 4-pin Euro QD TM186EQ8 Emitter 2 m TM18AP6R TM18AN6R LO 4-pin Euro QD TM18AN6RQ8 TM18AP6RQ8 20 m 2 m TM18RN6R TM18RP6R DO 4-pin Euro QD TM18RN6RQ8 TM18RP6RQ8 2 m TM18VN6R TM18VP6R LO/DO 4-pin Euro QD TM18VN6RQ8 TM18VP6RQ8

Polar Retro TM18, 10-30 V DC

Visible Red LED Sensing Mode Range Connection **Output Type** Models NPN Models PNP 2 m TM18AN6LP TM18AP6LP LO 4-pin Euro QD TM18AN6LPQ8 TM18AP6LPQ8 2 m TM18RN6LP TM18RP6LP DO 5.5 m[†] 4-pin Euro QD TM18RN6LPQ8 TM18RP6LPQ8 POLAR RETR 2 m TM18VN6LP TM18VP6LP LO/DO 4-pin Euro QD TM18VN6LPQ8 TM18VP6LPQ8

For more specifications see page 173.

Connection options: A model with a QD requires a mating cordset (see page 172).

For 9 m cable, add suffix W/30 to the 2 m model number (example, TM186E W/30). QD models: For a 4-pin 150 mm Euro-style pigtail QD, add suffix Q5 to the 2 m model number (example, TM186EQ5).



Diffuse TM18, 10-30 V DC

Sensing Mode	Range	Connection	Output Type	Models NPN	Models PNP
DIFFUSE	500 mm	2 m	LO	TM18AN6DV	TM18AP6DV
		4-pin Euro QD		TM18AN6DVQ8	TM18AP6DVQ8
		2 m	DO	TM18RN6DV	TM18RP6DV
		4-pin Euro QD		TM18RN6DVQ8	TM18RP6DVQ8
		2 m	LO/DO	TM18VN6DV	TM18VP6DV
		4-pin Euro QD		TM18VN6DVQ8	TM18VP6DVQ8

Fixed-Field TM18, 10-30 V DC

Visible Red LED C Infrared LED

Visible Red LED

Sensing Mode	Range	Connection	Output Type	Models NPN		Models PNP	
FIXED-FIELD	25 mm	2 m 4-pin Euro QD	LO	TM18AN6FF25NEW TM18AN6FF25Q8		TM18AP6FF25 TM18AP6FF25Q8	
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF25 TM18VN6FF25Q8		TM18VP6FF25 TM18VP6FF25Q8	
	50 mm	2 m 4-pin Euro QD	LO	TM18AN6FF50 TM18AN6FF50Q8		TM18AP6FF50 TM18AP6FF50Q8	
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF50 TM18VN6FF50Q8		TM18VP6FF50 TM18VP6FF50Q8	
	100 mm	2 m 4-pin Euro QD	LO	TM18AN6FF100 TM18AN6FF100Q8		TM18AP6FF100 TM18AP6FF100Q8	
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF100 TM18VN6FF5100Q8		TM18VP6FF100 TM18VP6FF100Q8	
Fixed-Field	25 mm	2 m 4-pin Euro QD	LO	TM18AN6FF25IR TM18AN6FF25IRQ8	NEW NEW	TM18AP6FF25IR TM18AP6FF25IRQ8	NEW NEW
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF25IR TM18VN6FF25IRQ8	NEW NEW	TM18VP6FF25IR TM18VP6FF25IRQ8	NEW NEW
	50 mm	2 m 4-pin Euro QD	LO	TM18AN6FF50IR TM18AN6FF50IRQ8	NEW NEW	TM18AP6FF50IR TM18AP6FF50IRQ8	NEW NEW
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF50IR TM18VN6FF50IRQ8	NEW NEW	TM18VP6FF50IR TM18VP6FF50IRQ8	NEW NEW
	100 mm	2 m 4-pin Euro QD	LO	TM18AN6FF100IR TM18AN6FF100IRQ8	NEW NEW	TM18AP6FF100IR TM18AP6FF100IRQ8	NEW NEW
		2 m 4-pin Euro QD	LO/DO	TM18VN6FF100IR TM18VN6FF5100IRQ8	NEW NEW	TM18VP6FF100IR TM18VP6FF100IRQ8	NEW NEW

For more specifications see page 173.

Connection options: A model with a QD requires a mating cordset (see page 172).

For 9 m cable, add suffix W/30 to the 2 m model number (example, TM18AP6FF25 W/30).

QD models: For a 4-pin 150 mm Euro-style pigtail QD, add suffix Q5 to the 2 m model number (example, TM18AP6FF25Q5).

PHOTOELECTRIC

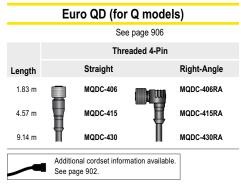
FEATURED

RECTANGLE

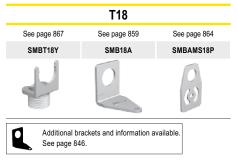
RIGHT ANGLE

BARREL

Cordsets



Brackets



Other Accessories





Opposed, Polar Retroreflective, Diffuse and Fixed-Field Models Suffix E, R, LP, DV and FF

172

BANNER



TM18 Specifications

Supply Voltage and Current	10 to 30 V dc (10% max. ripple within specified limits); supply current (exclusive of load current): Opposed Emitters: 25 mA Opposed Receivers: 20 mA Polarized Retroreflector: 20 mA Diffuse and Fixed-Field: 35 mA				
Supply Protection Circuitry	Protected against reverse polarity and transient voltages				
Output Configuration	Solid-state dc switch; NPN (current sinking) or PNP (current sourcing), depending on model Light Operate: Output conducts when sensor sees its own (or the emitter's) modulated light Dark Operate: Output conducts when sensor does not see its own (or the emitter's) modulated light				
Output Rating	150 mA max. each output at 25° C, derated to 100 mA at 70° C (derate about 1 mA per °C) OFF-state leakage current: less than 1 μA @ 30 V dc ON-state saturation voltage : less than 1 V @ 10 mA dc; less than 1.5 V @ 150 mA dc				
Output Protection Circuitry	Protected against false pulse on power-up and continuous overload or short circuit of outputs				
Output Response Time	Opposed: 1.5 milliseconds ON, 0.75 milliseconds OFF Polarized Retroreflective: 1 milliseconds ON/OFF Diffuse and Fixed-Field: 3 milliseconds ON, 1.5 milliseconds OFF				
Delay at Power-up	100 milliseconds Outputs do not conduct during this time				
Repeatability	Opposed: 190 microseconds Polarized Retroreflective: 585 microseconds Diffuse and Fixed-Field: 185 microseconds				
Adjustments	Diffuse models only: single turn rear panel sensitivity control				
Indicators	4-wire Flashing Green: output overloaded Two LEDs: Solid Green: Power ON Flashing Green: output overloaded Solid Yellow: Output energized Flashing Yellow: marginal excess gain 3-wire Two LEDs: Solid Green: Power ON Solid Yellow: Output energized Flashing Yellow: marginal excess gain				
Construction	Housing: Zinc die-cast with nickel plating Lens: PC or PMMA Black Cover: PBT polyester housing; polycarbonate (opposed mode) or acrylic lens				
Environmental Rating	Leakproof design rated NEMA 6; IP67, IP69K QD models and cable models when PVC jacket is protected				
Connections	2 m or 9 m attached cable, or 4-pin Euro-style integral or pigtail QD, depending on model. QD cordsets are ordered separately. See page 172.				
Operating Conditions	Temperature: -40° to +70° C Relative humidity: 90% @ 50° C (non-condensing)				
Vibration and Mechanical Shock	All models meet Mil. Std. 202F requirements. Method 201A (Vibration; frequency 10 to 60 Hz, max., double amplitude 0.06" acceleration 10G). Method 213B conditions H&I (Shock: 75G with unit operating; 100G for non-operation)				
Certifications	(class 2 supply required)				

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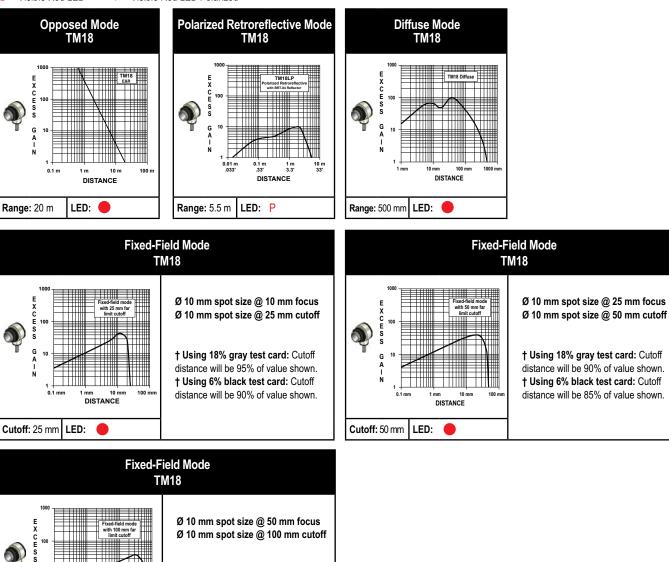
RIGHT ANGLE

BARREL

Excess Gain Curves

= Visible Red LED

P = Visible Red LED Polarized



† Using 18% gray test card: Cutoff distance will be 85% of value shown. **† Using 6% black test card:** Cutoff distance will be 75% of value shown.

BANNER

10 r

DISTANCE

Cutoff: 100 mm LED:

100

Beam Patterns

• = Visible Red LED P = Visible Red LED Polarized

Opposed Mode TM18	Polarized Retroreflective Mode TM18	Diffuse Mode TM18		
Effective Beam: 13 mm	60 mm 40 mm 20 mm 20 mm 20 mm 40 mm 20 mm 40	15 mm 16 mm 5 mm 5 mm 10 mm 5 mm 10 mm		
Range: 20 m LED: 🔴	Range: 5.5 m LED: P	Range: 500 m LED:		