Flow sensors

Flow sensors Sensors



Flow sensors - Monitoring of limit values and flow patterns

Flow sensors are applied in automated manufacturing to detect deviating flow speeds of gases and liquids quickly and reliably. They monitor coolant circuits, run-dry protection of pumps or control the flow of exhaust air ducts and air conditioning systems.

Flow sensors are not applied to perform precise measurements but to monitor limit values and flow patterns. In other words, the increase or decrease of flow speed. In this context, high repeatability is the most important feature.

The output signal can either be analog or binary, depending on whether continuous flow or a limit value is to be monitored.

TURCK insertion flow sensors operate on the thermo-dynamic principle: The flow speed is determined from thermal energy dissipated by a probe. The dissipated

heat quantity serves as a measure for the flow speed.

TURCK flow sensors are available as compact devices with integrated signal processor or as insertion or inline sensor with separate processing unit. Sensor and housing are available in different materials and with different connectivity. The connection technology is made for many different industrial application conditions:

- Standard sensors for factory automation
- Sensors for high temperatures and pressures
- Sensors for the food and pharmaceutical industries
- Chemical-resistant sensors
- Sensors for the Ex area
- Flow sensors for the control of gaseous media

Our strengths - Your advantages



Monitoring of flow speeds and patterns

Flow monitoring of media plays an important role in many applications of factory and process automation. Cooling circuits, run-dry protection of pumps or the flow control of exhaust air ducts and control unit.

air conditioning systems are typical applications. Electronic flow sensors are increasingly applied to detect critical changes in flow and to signal them to a



High repeatability

measurement is not the aim but rather the control of limit values. High repeatafeature. The sensors not only detect limit monitored.

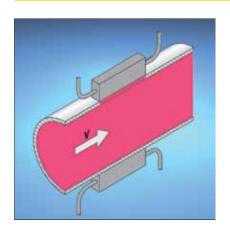
Flow sensors are mainly applied to convalues of flows but also flow patterns. trol flow speeds. Precise and expensive That is, the increase or decrease of flow speed. The output signal can either be analog or binary, depending on whether bility is therefore the most important continuous flow or a limit value is to be



High performance in a compact housing

A great variety of types are available, circuits and temperature cycles are prerations and are space saving alternatives ble for these tasks. for new constructions. Not only coolant

such as insertion and inline flow sensors cisely monitored but also dosage interas well as compact sensors and sensors vals, like in water purification systems. with downstream electronics. They are Limit value monitoring as well as analog easily integrated in existing line configu- linearized switching outputs are availa-



Calorimetric flow sensors

thermodynamic principle and are apand gases. Depending on the type, they also measure the media temperature. Short response times within seconds and

Calorimetric flow sensors work on the stable values displayed even under the influence of strong temperature fluctuaplied to monitor flow speeds of liquids tions, make these sensors particularly suited for flow rate monitoring in return and cooling circuits.



Different designs and versions

inline flow sensors as well as between compact devices and sensors with downing line configurations and are space available for these tasks. saving alternatives for new construc-

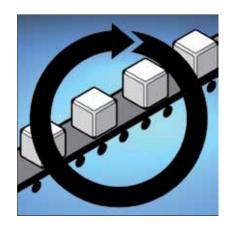
You can choose between insertion and tions. Not only coolant circuits and temperature cycles are precisely monitored but also dosage intervals, like in water stream electronic evaluation system. All purification systems. Limit value monisensors can be easily integrated in exist- toring and analog switching outputs are



The right solution for complex applications

Depending on the application, a broad area, extremely chemical-resistant verrange of different flow sensors is re- sions, high-temperature and pressure-required. TURCK offers them in different sistant versions as well as sensors for the material qualities, for liquid as well as for pharmaceutical and food industries. gaseous media. The product portfolio also comprises flow sensors for the Ex-

Our strengths - Your advantages



High system availability

ability in rough environments of factory housing, durable mounting aids and a duction processes.

Flow meters proof their outstanding reli- well legible LED chain are the main features considered in the design. Flow meand process automation. This is guaran- ters thus withstand the special ambient teed through excellent EMC properties conditions of many applications easily. and protection rating IP67. A practical Use these benefits to optimize your pro-



Maximum planning freedom

single switchpoints over analog output bility to your application.

The flow meters provide maximum plan-signals to a well legible display, even ning freedom with just a few device from a greater distance: Profit from the types, many connection possibilities and extensive standard product range of different mounting aids. From polling of TURCK flow meters providing more flexi-



User-friendly operation

friendly potentiometers at the front for rent flow state. comfortable adjustment of the switch-

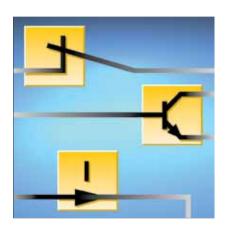
The compact flow sensors feature user- point. The LED chain indicates the cur-



Easy mounting

Unlike insertion sensors, inline types are mounted to a baseplate. Alternatively, installed in pipes. The pipe may be conthe baseplate can be screwed to the nected directly via cutting ring fittings or housing for frontal mounting of the a matching adapter. With insert nuts located at the bottom, the sensor can be

sensor.



Many different output signals

For further processing of output signals output. Parameters such as switchpoint, lay output as well as an analog 4...20 mA justed via potentiometer.

via control or PLC, the flow sensors pro-temperature, start and end value at senvide a standard PNP switching and a re- sors with analog output signal, are ad-



High serviceability

the well legible 3-digit 7-segment dis- ble advantages.

Thanks to flexible mounting options, the play and last but not least, the excellent user-friendly operation and adjustment, repeatability, flow sensors offer calcula-

Flow sensors for special applications



Sensors for gaseous media

toring gaseous media which are especially adjusted to the low thermal conductivity of gases. They are typically

TURCK offers special versions for moni- applied in air conditioning and ventilation systems, filling and coating lines as well as in motor ventilation and cabinets.



Sensors for the Ex area

Flow sensors for areas exposed to gas mounted with a T-piece or a weld-on and dust-explosion hazards are ATEX apnal processors [Ex ia]. Inline sensors are pressure resistant connection. available for zone 1 and zone 0 and

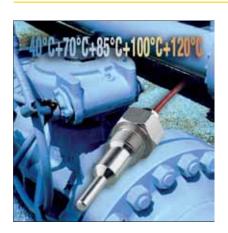
adapter. The inline sensors for zone 1 are proved and can only be operated in mounted directly in pipes with cutting combination with approved external sig- ring fittings, thus ensuring a tight and



Chemical-resistant sensors

Stainless steel 1.4571 is often not resist- (Dyflor), stainless steel alloy (Hastelloy) pending on the application, chemical-re-highly resistant to many chemicals. sistant materials such as PTFE and PVDF

ant enough for aggressive media. De- or titanium are used. These materials are



Sensors for high temperatures and pressures

More and more applications require sensors that withstand temperatures outside the standard range. We offer sensors for extreme ambient temperatures of up to +120 °C and operating pressures of up to 500 bar. They are typically applied in production lines and withstand rinsing

with hot cleaning liquids or in plastics processing machines. These sensors are identified by D090 or D100 in the type code for high-temperature applications and D500 for high-pressure applications.

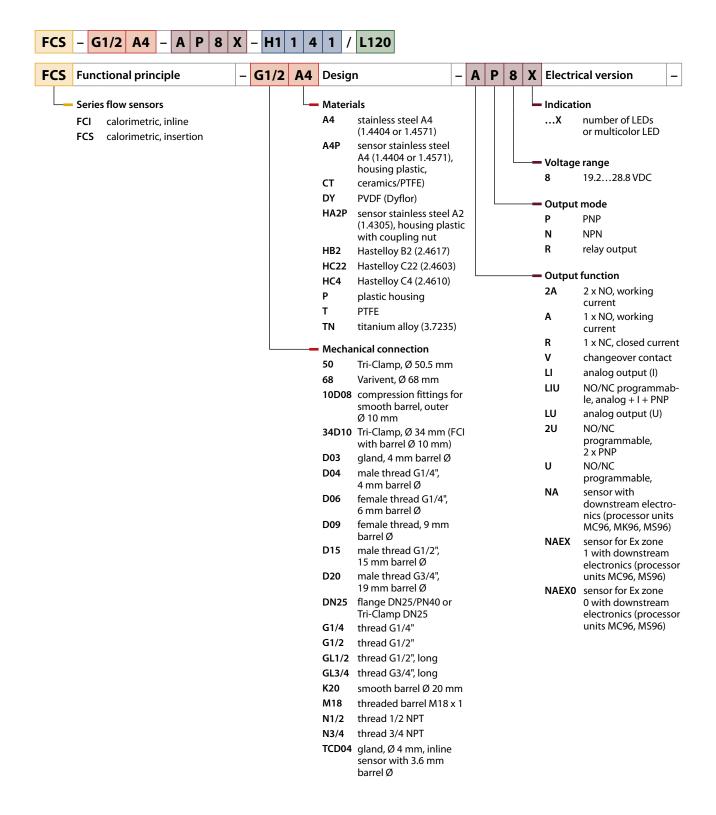


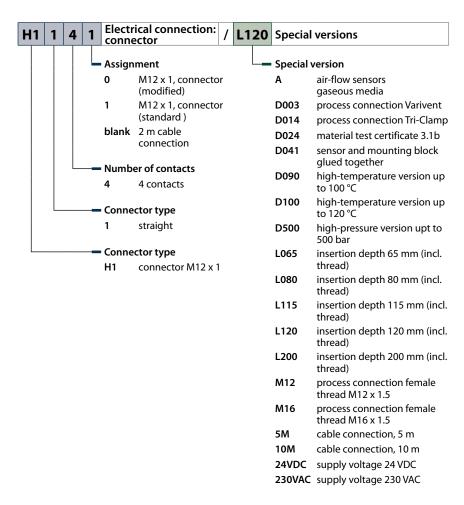
Sensors for the food and pharmaceutical industry

standard cleaning cycles CIP and SIP with metal based materials. rapid temperature changes impose se-

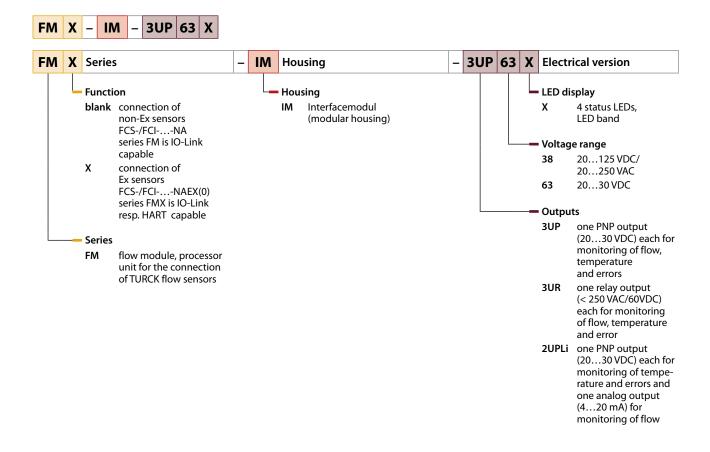
The mechanics and electronics have to vere strain on the electronics and thus fulfill special requirements of the food require special protective measures. For and pharmaceutical industry. Food-safe this reason the sensors are made of speconnections such as Tri-Clamp or dairy cial steel 1.4404 and 1.4435. Customized screw connections (DIN11851) are con- connections such as GEA-Varivent or form to the 3 A sanitary standard. The APV flanges are available as well as other

Type code Code Code





Type code Code Code



Designs and variants nd Varian

Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	V4A	, nun	2.42
			, ,	100 bui	(1.4571)	, PNP , Relay output	343
Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	V4A (1.4571)	, PNP , NPN	343
Liquids	Water: 170 cm/s Oil: 2100 cm/s	-1080 °C	PVDF	5 bar	PVDF	, PNP	344
Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	V4A (1.4571)	, PNP	344
Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	V4A (1.4571)	, PNP	345
Liquids	Water: 1150 cm/s Oil: 3300 cm/s	080 °C	V4A (1.4404)	10 bar	V4A (1.4404)	, PNP	345
Liquids	Water: 1150 cm/s Oil: 3300 cm/s	080 °C	V4A (1.4404)	10 bar	V4A (1.4404)	, PNP	356
	Liquids Liquids Liquids	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s -2080 °C Liquids Water: 1150 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Oil: 3300 cm/s	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) Liquids Water: 1150 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s Oil: 3300 cm/s Oil: 3300 cm/s	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s V4A (1.4571) 100 bar Oil: 3300 cm/s V4A (1.4571) 100 bar Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) 100 bar V4A (1.4404) 10 bar Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4404) 10 bar	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) V4A (1.4571) 100 bar V4A (1.4571) Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) 100 bar V4A (1.4571) Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4404) 10 bar V4A (1.4404) Liquids Water: 1150 cm/s Oil: 3300 cm/s	Oil: 3300 cm/s Liquids Water: 170 cm/s Oil: 2100 cm/s V4A (1.4571) Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) 100 bar V4A —, PNP Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4571) 100 bar V4A —, PNP Liquids Water: 1150 cm/s Oil: 3300 cm/s V4A (1.4404) 10 bar V4A —, PNP Liquids Water: 1150 cm/s Oil: 3300 cm/s

	Medium	Operating ranges	Medium temperature	Material in contact with medium	Pressure resistance	Housing material	Output	Page
G1/4" – Plastic housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	РВТ	, PNP	356
G1/2" – Plastic housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	PBT	, PNP , Relay output	347
GL1/2" – Plastic housing	Liquids Air	Water: 1150 cm/s Oil: 3300 cm/s Air: 0.530 m/s	-2080 °C	V4A (1.4571) V2A (1.4305)	100 bar 30 bar	PBT	Relay output analog output, 420 mA	347
G 1" – Female – Coupling nut – Plastic housing	Air	Air: 0.530 m/s	-2080 °C	V2A (1.4305)	3 bar	РВТ	analog output, 420 mA 	348
N 1/2" – Plastic housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	РВТ	, PNP	348
G1/4" – Male thread – Plastic housing	Air Liquids	Air: 0.540 m/s Flow Rate: 0,011 l/min Flow Rate: 0,16 l/min	-2080 °C	V4A (1.4571)	20 bar	РВТ	, PNP analog output, 420 mA , Relay output	351
G1/2" – Male thread – Plastic housing	Liquids	Flow Rate: 320 l/min	-2080 °C	V4A (1.4571)	20 bar	PBT	, PNP	351

Designs and variants nd Varian

	Medium	Operating ranges	Medium temperature	Material in contact with medium	Pressure resistance	Housing material	Output	Page
G3/4" — Male thread — Plastic housing	Liquids	Flow Rate: 430 I/min	-2080 ℃	V4A (1.4571)	20 bar	РВТ	, PNP	352
G1/4" – Female thread – Plastic housing	Liquids	Flow Rate: 0,023 l/min	060 °C	Al ₂ O ₃ /PTFE	5 bar	РВТ	Relay output analog output, 420 mA	352
4 mm pipe connection – Plastic housing	Liquids	Flow Rate: 0,0010,2 l/min	060 °C	V4A (1.4571)	1 bar	РВТ	, PNP analog output, 420 mA , Relay output	353
TriClamp DN 10 – Plastic housing	Liquids	Flow Rate: 0,16 l/min	-2080 °C -2060 °C	V4A (1.4404)	20 bar	РВТ	Relay output analog output, 420 mA	353

Designs and variants nd Varian

	Medium	Operating ranges	Medium temperature	Material in contact with medium	Pressure resistance	Housing material	Page
G 1/4" – Stainless steel housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s Water: 1100 cm/s Oil: 3200 cm/s	-2080 °C -2085 °C -2060 °C	V4A (1.4571)	100 bar 60 bar	V4A (1.4571)	355
G 1/4" – PTFE housing	Liquids	Water: 170 cm/s Oil: 2100 cm/s	-1070 °C	PTFE	5 bar	PTFE	355
G 1/2" – Stainless steel housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s Water: 1100 cm/s Oil: 3200 cm/s	-2080 °C -2085 °C -2060 °C	V4A (1.4571)	100 bar 60 bar	V4A (1.4571)	356
G3/4" – Stainless steel housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s Water: 1100 cm/s Oil: 3200 cm/s	-2080 °C -2060 °C	V4A (1.4571)	100 bar 60 bar	V4A (1.4571)	356
GL1/2" – PTFE housing	Liquids	Water: 170 cm/s Oil: 2100 cm/s	-1070°C	PTFE	5 bar	PTFE	357
GL1/2" – Stainless steel housing	Liquids Air	Water: 1150 cm/s Oil: 3300 cm/s Water: 1100 cm/s Oil: 3200 cm/s Air: 220 m/s Air: 0.530 m/s	-2080 °C -2085 °C -2060 °C 10120 °C	V4A (1.4571) V2A (1.4305)	100 bar 60 bar 10 bar 30 bar	V4A (1.4571) V2A (1.4305)	357
N 1/2" – Stainless steel housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s Water: 1100 cm/s Oil: 3200 cm/s	-2080 °C -2085 °C	V4A (1.4571)	100 bar 60 bar	V4A (1.4571)	358
N3/4" – Stainless steel housing	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	-2080 °C	V4A (1.4571)	100 bar	V4A (1.4571)	358

	Medium	Operating ranges	Medium temperature	Material in contact with medium	Pressure resistance	Housing material	Page
DN25 – Dairy screw connection – Stainless steel	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	10120 °C	V4A (1.4404)	10 bar	V4A (1.4404)	359
1 1/2" TriClamp – Stainless steel	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	10120°C	V4A (1.4404)	10 bar	V4A (1.4404)	359
Varivent – Stainless steel	Liquids	Water: 1150 cm/s Oil: 3300 cm/s	10120 °C	V4A (1.4571)	10 bar	V4A (1.4571)	360
M12x1.5 – Female – Stainless steel	Liquids	Flow Rate: 0,010,15 l/min Flow Rate: 0,0050,15 l/min	-2070 °C -2080 °C	V4A (1.4571)	6 bar 10 bar	V4A (1.4571)	363
M16x1.5 – Female – Stainless steel	Liquids	Flow Rate: 0,050,9 I/min Flow Rate: 0,030,9 I/min	-2070 °C -2080 °C	V4A (1.4571)	6 bar 16 bar	V4A (1.4571)	363

	Flow monitoring	Output	Page
FM – Flow modules	Current output transistor output relay output	420 mA, Analog output ユーノニ programmable, PNP/NPN ユーノニ programmable, Relay output	365
FMX - Flow Module	Current output transistor output relay output	420 mA, Analog output	367

Compact devices – insertion



The compact devices incorporate sensor and signal processor. They are mounted with a T-piece, a weld-on adapter or with a matching adapter block. The probe is inserted in the pipe and has direct contact with the medium. The integrated LED chain indicates the current flow state. The sensors are available either with transistor, relay switching or analog current output. They are also available with different mechanical process connections.

Features

- Insertion flow sensor in a stainless steel or plastic housing
- Sensor and signal processor enclosed in the housing
- Ideal for all pipe diameters of DN20 and larger
- Adjustable to flow speeds between 0.5 ... 30 m/s
- Switchpoint freely adjustable within the operating range
- LED band for flow indication
- Transistor, relay or analog current output
- Pressure-resistant up to 100 bar

Properties



Designs

Compact insertion flow sensor, for pipe diameters of DN20 and larger



Electrical versions

PNP transistor, relay or current output 4...20 mA



Monitoring range

Adjustable to flow speeds between 0.5 ... 30 m/s gaseous media and 1...300 cm/s for liquids



Electrical connections

Via A-coded male M12 x 1 or connection cable



Materials

Housing and sensor made of stainless steel or plastic



Special features

Switchpoint adjusted via potentiometer, LED chain for status indication, pressureresistant up to 30 bar



Internet link

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G 1/4" – Stainless steel housing



General data Medium liquids Connection male, M12 x 1 Water: 1...150 cm/s **Sensor quality** AISI 316Ti **Operating ranges** 0il: 3...300 cm/s Pressure resistance 100 bar **Medium temperature** -20...80 °C Operating voltage 21...26 VDC

Types and data - selection table

Туре	Output	W	d
FCS-G1/4A4-AP8X-H1141	, PNP	w143	d573
FCS-G1/4A4-ARX-H1140	, Relay output	w144	d573

G 1/2" – Stainless steel housing



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti **Operating ranges** Water: 1...150 cm/s 0il: 3...300 cm/s Pressure resistance 100 bar -20...80°C **Medium temperature** Operating voltage 21...26 VDC

Туре	Output	w	d
FCS-G1/2A4-AP8X-H1141	, PNP	w143	d574
FCS-G1/2A4-AN8X-H1141	, NPN	w145	d574

G1/2" - Dyflor housing



General data Medium liquids **Sensor quality** PVDF Water: 1...70 cm/s **Operating ranges** Pressure resistance 5 bar 0il: 2...100 cm/s Medium temperature -10...80°C Operating voltage 21...26 VDC Output ____, PNP

Types and data - selection table

Туре	Connection	w	d
FCS-G1/2DY-AP8X-H1141	male, M12 x 1	w143	d574
FCS-G1/2DY-AP8X	2 m cable	w146	d575

GL1/2" - Stainless steel housing



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti **Operating ranges** Water: 1...150 cm/s 0il: 3...300 cm/s Pressure resistance 100 bar -20...80°C Medium temperature Operating voltage 21...26 VDC Output ____, PNP

Туре	W	d
FCS-GL1/2A4-AP8X-H1141	w143	d576

N 1/2" – Stainless steel housing



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti **Operating ranges** Water: 1...150 cm/s 0il: 3...300 cm/s Pressure resistance 100 bar **Medium temperature** -20...80 °C Operating voltage 21...26 VDC Output ____, PNP

Types and data - selection table

Туре	w	d
FCS-N1/2A4-AP8X-H1141	w143	d577

General data

Varivent – Stainless steel A4 housing



Medium liquids Connection male, M12 x 1 AISI 316L **Sensor quality Operating ranges** Water: 1...150 cm/s 0il: 3...300 cm/s Pressure resistance 10 bar Medium temperature 0...80 ℃ Operating voltage 21...26 VDC Output ____, PNP

Туре	w	d
FCS-68A4-AP8X-H1141/D003	w143	d578

1 1/2" TriClamp – Stainless steel housing



General data			
Medium	liquids	Connection	male, M12 x 1
Sensor quality	AISI 316L	Operating ranges	Water: 1150 cm/s 0il: 3300 cm/s
Pressure resistance	10 bar	Medium temperature	080°C
Operating voltage	2126 VDC	Output	, PNP

Types and data – selection table

Туре	w	d
FCS-50A4-AP8X-H1141/D014	w143	d579

G1/4" – Plastic housing



General data			
Medium	liquids	Connection	male, M12 x 1
Sensor quality	AISI 316Ti	Operating ranges	Water: 1150 cm/s Oil: 3300 cm/s
Pressure resistance	100 bar	Medium temperature	-2080 °C
Operating voltage	2126 VDC	Output	, PNP

Туре	w	d
FCS-G1/4A4P-AP8X-H1141	w143	d580

G1/2" - Plastic housing



General data

Medium liquids **Sensor quality** AISI 316Ti Water: 1...150 cm/s 100 bar **Operating ranges** Pressure resistance

0il: 3...300 cm/s

Medium temperature -20...80°C

Types and data – selection table

Туре	Connection	Operating voltage	Output	w d
FCS-G1/2A4P-AP8X-H1141	male, M12 x 1	2126 VDC	, PNP	w143 d581
FCS-G1/2A4P-AP8X/L120	2 m cable	2126 VDC	, PNP	w146 d582
FCS-G1/2A4P-VRX/24VDC	2 m cable	19.228.8 VDC	, Relay output	w147 d583

GL1/2" – Plastic housing



General data Medium temperature

-20...80 $^{\circ}\text{C}$

Туре	Medium	Connection	Sensor quality	Operating ranges	Pressure resistance	Operating voltage	Output	w	d
FCS-GL1/2A4P- AP8X-H1141	liquids	male, M12 x 1	AISI 316Ti	Water: 1150 cm/s Oil: 3300 cm/s	100 bar	2126 VDC	, PNP	w143	d584
FCS-GL1/2A4P- VRX/230VAC	liquids	2 m cable	AISI 316Ti	Water: 1150 cm/s Oil: 3300 cm/s	100 bar	195264 VAC	Relay output	w148	d585
FCS-GL1/2A2P- AP8X-H1141/A	air	male, M12 x 1	AISI 303	Air: 0.530 m/s	30 bar	2126 VDC	, PNP	w143	d586
FCS-GL1/2A2P- LIX-H1141/A	air	male, M12 x 1	AISI 303	Air: 0.530 m/s	30 bar	2126 VDC	Analog output, 420 mA	w149	d586

G 1" - Female thread - Coupling nut - Plastic housing



General dataMediumairSensor qualityAISI 303Operating rangesAir: 0.5...30 m/sPressure resistance3 barMedium temperature-20...80 °C

Types and data - selection table

Туре	Connection	Operating voltage	Output	w	d
FCS-HA2P-LIX-H1141/AL115	male, M12 x 1	2126 VDC	Analog output, 420 mA	w149	d587
FCS-HA2P-VRX/230VAC/AL115	2 m cable	195264 VAC	, Relay output	w148	d588
FCS-HA2P-VRX/24VDC/AL115 6M	6 m cable	19.228.8 VDC	, Relay output	w148	d588

N 1/2" – Plastic housing



General data Medium liquids Connection male, M12 x 1 AISI 316Ti **Operating ranges** Water: 1...150 cm/s **Sensor quality** 0il: 3...300 cm/s Pressure resistance 100 bar Medium temperature -20...80 °C Operating voltage 21...26 VDC Output ____, PNP

Туре	W	d
FCS-N1/2A4P-AP8X-H1141	w143	d589

Inline compact devices



The compact devices incorporate sensor and signal processor. They are mounted with a T-piece, a weld-on adapter or with a matching adapter block. The probe is inserted in the pipe and has direct contact with the medium. The integrated LED chain indicates the current flow state. The sensors are available either with transistor, relay switching or analog current output. They are also available with different mechanical process connections.

Features

- Inline flow sensor installed in a plastic housing, parts in contact with medium are made of stainless steel
- Sensor and signal processor enclosed in the housing
- Ideal for small pipe diameters of up to DN10
- Adjustable to flow speeds between 0.5 ... 40 m/s
- Pressure-resistant up to 20 bar
- Switchpoint freely adjustable within the operating range
- LED band for flow indication
- Transistor or analog current output
- No disturbing components, free pipe profile, no pressure loss
- Fast response times within seconds

Properties



Designs

Inline flow sensors, ideal for all pipe diameters of up to DN20



Electrical versions

PNP transistor, relay or analog current output 4...20 mA



Monitoring range

Adjustable to flow rates between 1 ml/min ... 30 l/min or flow speeds between 0.5... 40 m/s (air)



Electrical connections

M12 x 1 connectors, A-coded



Materials

Plastic housing, sensor material stainless steel



Special features

Switchpoint adjusted via potentiometer, LED chain for status indication



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G1/4" – Male thread – Plastic housing



General data Connection male, M12 x 1 **Sensor quality** AISI 316Ti Pressure resistance 20 bar **Medium temperature** -20...80 °C Operating voltage 21...26 VDC

Types and data - selection table

Туре	Medium	Operating ranges	Output	w	d
FCI-D10A4P-AP8X-H1141/A	air	Air: 0.5 40 m/s	, PNP	w143	d590
FCI-D10A4P-LIX-H1141/A	air	Air: 0.5 40 m/s	Analog output, 420 mA	w149	d590
FCI-D04A4P-LIX-H1141	liquids	Flow Rate: 0,011 l/min	Analog output, 420 mA	w149	d591
FCI-D10A4P-ARX-H1140	liquids	Flow Rate: 0,16 l/min	, Relay output	w144	d590

G1/2" - Male thread - Plastic housing



General data Medium liquids male, M12 x 1 Connection AISI 316Ti **Sensor quality Operating ranges** Flow Rate: 3...20 l/min Pressure resistance 20 bar **Medium temperature** -20...80 °C Operating voltage 21...26 VDC Output ____, PNP

Туре	w	d
FCI-D15A4P-AP8X-H1141	w143	d592

G3/4" - Male thread - Plastic housing



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti **Operating ranges** Flow Rate: 4...30 l/min Pressure resistance 20 bar **Medium temperature** -20...80 °C Operating voltage 21...26 VDC Output ____, PNP

Types and data – selection table

Туре	w	d
FCI-D20A4P-AP8X-H1141	w143	d593

G1/4" - Female thread - Plastic housing



General dataMediumliquidsConnectionmale, M12 x 1Sensor qualityAlOperating rangesFlow Rate: 0,02...3 l/minPressure resistance5 barMedium temperature0...60 °COperating voltage21...26 VDC

Туре	Output	w	d
FCI-D06CTP-ARX-H1140	, Relay output	w144	d594
FCI-D06CTP-LIX-H1141	Analog output, 420 mA	w149	d595
FCI-D06CTP-AP8X-H1141	, PNP	w143	d594

4 mm pipe connection – Plastic housing



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti Operating ranges Flow Rate: 0,001...0,2 I/min Pressure resistance 1 bar Medium temperature 0...60 ℃ Operating voltage 21...26 VDC

Types and data – selection table

Туре	Output	w	d
FCI-TCD04A4P-AP8X-H1141	, PNP	w143	d596
FCI-TCD04A4P-LIX-H1141	Analog output, 420 mA	w149	d597
FCI-TCD04A4P-ARX-H1140	, Relay output	w144	d596

TriClamp DN 10 – Plastic housing



General data male, M12 x 1 Medium liquids Connection AISI 316L Operating ranges Flow Rate: 0,1...6 l/min **Sensor quality** 21...26 VDC Pressure resistance Operating voltage 20 bar

Туре	Medium temperature	Output	w d
FCI-34D10A4P-ARX-H1140	-2080 °C	, Relay output	w144 d598
FCI-34D10A4P-LIX-H1141	-2060 °C	Analog output, 420 mA	w149 d599
FCI-34D10A4P-AP8X-H1141	-2080 °C	, PNP	w143 d598

Insertion probe



The insertion flow sensors are operated with an external signal processor. They are mounted with a T-piece, a weld-on adapter or with a matching adapter block. The probe is inserted in the pipe and has direct contact with the medium. The integrated LED chain indicates the current flow state. The sensors are available with transistor, relay or analog current output, depending on the signal processor used. They are also available with different process connections and probe lengths.

Features

- Insertion flow sensors
- Sensor and signal processor available as separate units
- Values adjusted and displayed at the signal processor
- Ideal for all pipe diameters of DN20 and larger
- Adjustable to flow speeds between 1 ... 300 cm/s
- Switchpoint freely adjustable within the operating range via potentiometer
- Depending on processing unit, available with transistor, relay or analog
- High temperature version up to 120 °C
- Chemical resistant materials

Properties



Designs

Insertion flow sensors, ideal for pipe diameters of DN20 and larger



Electrical versions

Depending on processor unit: Available with transistor, relay or analog current output 4...20 mA



Monitoring range

Adjustable to flow speeds between 1 ... 300 cm/s (liquids) and 0.5 ... 30 m/s gaseous media (air)



Electrical connections

Via A-coded male M12 x 1 or connection cable



Materials

Sensor material stainless steel or PTFE



Special features

Pressure-resistant up to 100 bar, high-pressure version up to 500 bar, high-temperature version up to +120 °C



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G 1/4" – Stainless steel housing



General data Medium liquids **Sensor quality** AISI 316Ti

Types and data – selection table

Туре	Connection	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	W	d
FCS-G1/4A4-NA-H1141	male, M12 x 1	Water: 1150 cm/s Oil: 3300 cm/s	_	100 bar	-2080 °C	_	w150	d600
FCS-G1/4A4-NAEX-H1141	male, M12 x 1	Water: 1100 cm/s Oil: 3200 cm/s	Ex ib IIC	60 bar	-2085 ℃	€x Ⅱ2G	w151	d600
FCS-G1/4A4-NAEX	2 m PUR cable	Water: 1100 cm/s Oil: 3200 cm/s	Ex ib IIC	60 bar	-2085 °C	€ II2G	w152	d601
FCS-G1/4A4-NAEX0	2 m PUR cable	Water: 1100 cm/s Oil: 3200 cm/s	Ex ia IIC	60 bar	-2060 °C	II 1/2 G	w153	d601

G 1/4" – PTFE housing



General data Medium liquids Connection 2 m FEP cable PTFE **Sensor quality Operating ranges** Water: 1...70 cm/s 0il: 2...100 cm/s -10...70°C Pressure resistance **Medium temperature** 5 bar

Туре	w	d
FCS-G1/4T-NA	w154	d602

Calorimetric measuring principle

G 1/2" – Stainless steel housing



General data
Medium liquids Sensor quality AISI 316Ti

Types and data – selection table

Туре	Connection	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	W	d
FCS-G1/2A4-NA-H1141	male, M12 x 1	Water: 1150 cm/s Oil: 3300 cm/s	-	100 bar	-20…80 ℃	_	w150	d603
FCS-G1/2A4-NAEX-H1141	male, M12 x 1	Water: 1100 cm/s Oil: 3200 cm/s	Ex ib IIC	60 bar	-2085 °C	€x II2G	w151	d603
FCS-G1/2A4-NAEX0-H1141	male, M12 x 1	Water: 1100 cm/s Oil: 3200 cm/s	Ex ia IIC	60 bar	-2060 °C	II 1/2 G	w151	d603
FCS-G1/2A4-NAEX0	2 m PUR cable	Water: 1100 cm/s Oil: 3200 cm/s	Ex ia IIC	60 bar	-2060 °C	II 1/2 G	w153	d604

G3/4" – Stainless steel housing



General data
Medium liquids Sensor quality AISI 316Ti

Туре	Connection	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	W	d
FCS-G3/4A4-NA-H1141	male, M12 x 1	Water: 1150 cm/s Oil: 3300 cm/s	-	100 bar	-2080 °C	-	w150	d605
FCS-G3/4A4-NAEXO	2 m PUR cable	Water: 1100 cm/s Oil: 3200 cm/s	Ex ia IIC	60 bar	-2060 °C	II 1/2 G	w153	d606

GL1/2" - PTFE housing



 General data

 Medium
 liquids
 Connection
 2 m FEP cable

 Sensor quality
 PTFE
 Operating ranges
 Water: 1...70 cm/s 0il: 2...100 cm/s

 Pressure resistance
 5 bar
 Medium temperature
 -10...70 °C

Types and data – selection table

Туре	w	d
FCS-GL1/2T-NA	w154	d607

GL1/2" - Stainless steel housing



General data

Туре	Medium	Connection	Sensor quality	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	w	d
FCS-GL1/2A4-NA- H1141	liquids	male, M12 x 1	AISI 316Ti	Water: 1150 cm/s Oil: 3300 cm/s	_	100 bar	-20…80 °C	_	w150	d608
FCS-GL1/2A4- NAEX-H1141	liquids	male, M12 x 1	AISI 316Ti	Water: 1100 cm/s Oil: 3200 cm/s	Ex ib IIC	60 bar	-20…85 °C		w151	d608
FCS-GL1/2A4- NAEX-H1141/A	air	male, M12 x 1	AISI 316Ti	Air: 220 m/s	Ex ib IIC	10 bar	-20…85 °C	<a>⊞ II2G	w151	d609
FCS-GL1/2A4- NAEX0-H1141/A	air	male, M12 x 1	AISI 316Ti	Air: 220 m/s	Ex ia IIC	10 bar	-2060°C	II 1/2 G	w151	d609
FCS-GL1/2A2-NA- H1141/A	air	male, M12 x 1	AISI 303	Air: 0.530 m/s	_	30 bar	-20…80 °C	_	w150	d609
FCS-GL1/2A2-NA/ A/D100	air	2 m FEP cable	AISI 303	Air: 0.530 m/s	_	30 bar	10120 ℃	_	w154	d610
FCS-GL1/2A4- NAEX/A	air	2 m PUR cable	AISI 316Ti	Air: 220 m/s	Ex ib IIC	10 bar	-20…85 ℃	€ II2G	w152	d610
FCS-GL1/2A4- NAEXO/A	air	2 m PUR cable	AISI 316Ti	Air: 220 m/s	Ex ia IIC	10 bar	-2060 °C	II 1/2 G	w153	d610

N 1/2" – Stainless steel housing



General data
Medium liquids Sensor quality AISI 316Ti

Types and data – selection table

Туре	Connection	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	w	d
FCS-N1/2A4-NA	2 m PVC cable	Water: 1150 cm/s Oil: 3300 cm/s	-	100 bar	-2080°C	_	w154	d611
FCS-N1/2A4-NAEX-H1141	male, M12 x 1	Water: 1100 cm/s Oil: 3200 cm/s	Ex ib IIC	60 bar	-2085 °C	€ II2G	w151	d612

N3/4" – Stainless steel housing



 General data

 Medium
 liquids
 Connection
 male, M12 x 1

 Sensor quality
 AISI 316Ti
 Operating ranges oil: 3...300 cm/s oil: 3...300 cm/s

 Pressure resistance
 100 bar
 Medium temperature
 -20...80 °C

Туре	w	d
FCS-N3/4A4-NA-H1141	w150	d613

DN25 - Dairy screw connection - Stainless steel



General data Medium liquids Connection 2 m FEP cable Water: 1...150 cm/s **Sensor quality** AISI 316L **Operating ranges** 0il: 3...300 cm/s Pressure resistance 10 bar **Medium temperature** 10...120 °C

Types and data - selection table

Туре	w	d
FCS-DN25A4-NA/D100	w154	d614

General data

1 1/2" TriClamp – Stainless steel



Medium liquids Connection 2 m FEP cable AISI 316L **Sensor quality Operating ranges** Water: 1...150 cm/s 0il: 3...300 cm/s Pressure resistance 10 bar Medium temperature 10...120 ℃

Туре	w	d
FCS-50A4-NA/D014	w154	d615

Varivent – Stainless steel



 General data

 Medium
 liquids
 Connection
 2 m PVC cable

 Sensor quality
 AISI 316Ti
 Operating ranges
 Water: 1...150 cm/s Oil: 3...300 cm/s

 Pressure resistance
 10 bar
 Medium temperature
 10...120 °C

Туре	W	d
FCS-68A4-NA/D011	w154	d616

Inline probe



The inline flow sensors are operated with an external signal processor. For this purpose they are mounted directly in pipes. They have very fast response times and are suited for simple control tasks, such as monitoring low flow rates. The integrated LED chain indicates the current flow state. The sensors are available with transistor, relay or analog current output, depending on the signal processor used. They are also available with different mechanical process connections.

Features

- Insertion flow sensors
- Sensor and signal processor available as separate units
- Values adjusted and displayed at the signal processor
- Ideal for all pipe diameters of DN10 and larger
- Adjustable to flow rates between 5 ...900 ml/min
- Switchpoint freely adjustable within the operating range via potentiometer
- Depending on processing unit, available with transistor, relay or analog output
- Fast response times within seconds

Properties



Designs

Inline flow sensors, ideal for all pipe diameters of up to DN10



Electrical versions

Depending on processor unit: Available with transistor, relay or analog current output 4...20 mA



Monitoring range

Adjustable to flow rates between 5 ... 900 ml/min



Electrical connections

Male M12 x 1, A-coded



Materials

Sensor material stainless steel



Special features

Pressure-resistant 5, 10, or 16 bar, temperature range -20...+80 °C



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M12x1.5 – Female – Stainless steel



General data Medium liquids Connection male, M12 x 1 AISI 316Ti **Sensor quality**

Types and data – selection table

Туре	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	W	d
FCI-D03A4-NAEX-H1141/M12	Flow Rate: 0,010,15 l/min	Ex ib IIC	6 bar	-2070°C	€ II2G	w151	d617
FCI-D03A4-NA-H1141/M12	Flow Rate: 0,0050,15 l/min	_	10 bar	-2080 °C	_	w150	d617

M16x1.5 – Female – Stainless steel



General data Medium liquids Connection male, M12 x 1 **Sensor quality** AISI 316Ti

Туре	Operating ranges	Protection type	Pressure resistance	Medium temperature	Approvals	w
FCI-D09A4-NAEX-H1141/M16	Flow Rate: 0,050,9 l/min	Ex ib IIC	6 bar	-2070 °C	€x II2G	w151 d618
FCI-D09A4-NA-H1141/M16	Flow Rate: 0,030,9 l/min	_	16 bar	-2080 °C	_	w150 d618

Signal processors for flow sensors



Easy handling, high functionality and many connection possibilities are the key features of the FM-IM flow modules. All Turck flow sensors of the FCS (immersion) and FCI (inline) series can be operated unrestrictedly at the FM modules. The FCS and FCI flow sensors work according to the calorimetric measuring principle and continuously capture the flow speed and temperature of media via signal processors. The desired switchpoint is adjusted in a few steps with the new Quick-Teach function. In addition to numerous software options such as wire-break and short-circuit diagnostics, which are available via IO-Link in combination with FDT/DTM, each sensor features LEDs and a 10-segment LED band for indication of local diagnostics.

Features

- Intelligent signal processors for flow sensors
- Many display and diagnostic functions
- Integrated IO-Link interface
- Easy adjustment directly at the signal processor or software supported via IO-Link (FDT/DTM)
- Easy to handle and parametrize via Quick-Teach
- Additional monitoring of temperature
- Transistor, relay or analog output 4...20 mA
- Compact design, requires little space

Properties



Design

The flow modules are designed for DIN rail mounting.



Electrical versions

They are available as types with standard PNP transistor output, relay output and analog 4...20 mA current output.



Monitoring range

The monitoring range depends on the type of flow sensor connected.



Electrical connections

The sensors are powered via terminal strips. The modules additionally feature a jack plug for IO-Link communication.



Materials

The rugged IP20 housing is made of polycarbonate (ABS).



Special features

The functionality is increased through IO-Link communicability as well as through temperature monitoring and the new Quick-Teach function for adjustment of switchpoints.



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FM - Flow modules



General data Terminal block Communication via 10-Link Connection Dimensions 27 x 89 x 110 mm

Туре	Switching element function	Temperature monitoring	Error monitoring	Flow monitoring	Operating voltage	Output	w	d
FM-IM-2UPLI63X	420 mA	transistor output	transistor output	Current output	2030 VDC	4 20 mA, Analog output	-	-
FM-IM-3UP63X	NO/NC programmable	transistor output	transistor output	transistor output	2030 VDC	→ / program- mable, PNP/NPN	_	_
FM-IM-3UR38X	NO/NC programmable	relay output	relay output	relay output	20250 VAC / 20125 VDC	→ / program- mable, Relay output	_	-

Signal processors for Ex flow sensors



Easy handling, high functionality and many connection possibilities are the key features of the new FMX-IM flow modules. All Turck Ex flow sensors of the FCS (immersion) and FCI (inline) series can be operated unrestrictedly at the FMX modules. The FCS and FCI flow sensors work according to the calorimetric measuring principle and continuously capture the flow speed and temperature of media via signal processors. The desired switchpoint is adjusted in a few steps with the new Quick-Teach function. In addition to numerous software options such as wire-break and short-circuit diagnostics, which are available via IO-Link or HART in combination with FDT/DTM, each sensor features LEDs and a 10-segment LED band for local diagnostics.

Features

- Intelligent signal processors for Ex flow sensors
- Many display and diagnostic functions
- Integrated IO-Link or HART interface
- Easy adjustment directly at the signal processor or software supported via IO-Link or HART (FDT/DTM).
- Easy to handle and parametrize via Quick-Teach
- Additional monitoring of temperature
- Transistor, relay or analog output 4...20 mA
- Compact design, requires little space

Properties



Design

The flow modules are designed for DIN rail mounting.



Monitoring range

The monitoring range depends on the type of flow sensor connected.



Materials

The rugged IP20 housing is made of polycarbonate (ABS).



Electrical versions They are available as types

with standard PNP transistor output, relay output and analog 4...20 mA current output.



Electrical connections

The sensors are powered via terminal strips. The modules additionally feature a jack plug for IO-Link or HART communication.



Special features

The functionality is increased through IO-Link and HART communicability as well as through temperature monitoring and the new QuickTeach function.



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FMX - Flow Module



General data			
Connection	Terminal block	Protection type	Ex II (1) G [Ex ia Ga] IIC resp. II (1) D [Ex ia Da] IIIC
Approvals	᠍ Ⅱ1GⅡ1D	Dimensions	27 x 89 x 110 mm

Туре	Switching element function	Temperature monitoring	Error monitoring	Communica- tion via	Flow monit- oring	Operating voltage	Output	w	d
FMX-IM-2UPLI63X	420 mA	transistor output	transistor output	HART	Current output	2030 VDC	4 20 mA, Analog output	-	-
FMX-IM-3UP63X	NO/NC programmable	transistor output	transistor output	10-Link	transistor output	2030 VDC	programmable, PNP/NPN	-	-
FMX-IM-3UR38X	NO/NC programmable	relay output	relay output	10-Link	relay output	20250 VAC / 20125 VDC	programmable, Relay output	_	_