

1.6 High Inrush Relays



Application	Types	Contacts	AC ratings	Socket
Power relay for high inrush current	C7-W1x	/ /	10 A / 250 V	S7
Hum-free installation contactor	RIC20	<u>የ</u> ተነ የቀነ የቀነ	20 A / 400 V	DIN
Universal time relay for high inrush currents	CIM14	/ /	16 A / 250 V	DIN
Power relay for high inrush currents	CHI14	/ /	16 A / 250 V	DIN

OFTEN UNDERESTIMATED: HIGH INRUSH CURRENTS IN LIGHTING TECHNOLOGY



Lighting technology has been changing for some years now. Traditional light bulbs are rapidly being replaced with energy-efficient light sources such as fluorescent lamps and LEDs. All of these lamps have one thing in common: they require electronic control gear (ECG). The contacts on conventional relays wear out very quickly if used for triggering these devices.

Pre-devices such as relays and contactors are placed under an increased strain when switching ECGs and energy-saving lamps with integrated ECGs. This has to be taken into consideration when planning a new system. Even when refitting the lighting technology in an existing system, the new features have to be accounted for by adapting switching components to suit the new consumers. Be aware, however, that this issue affects more than just light sources. The structure of modern switching power supplies in many devices means that this problem is also found in other areas of electronics and installation. Modern devices require a low operating current but a very high inrush current, which has to be taken into account when designing switching devices.

ECG inrush processes

ECGs and switching power supplies allow for the inrush current to peak at the exact point the device is switched on. High inrush currents are created by the capacitors used in ECGs after the rectifier for smoothing out the current and as an energy store. If a capacitor is entirely discharged, a charging current, similar to an electrical short, may occur during the first micro-seconds of the inrush process.

Our example of an ECG for $2 \times 24\,\mathrm{W}$ T5 fluorescent lamps shows that peak currents of more than $22\,\mathrm{A}$ – measured during the phase maximum – and a half-life of $305\,\mu\mathrm{s}$ may easily occur. During normal operation, this ECG absorbs a current of merely $220\,\mathrm{mA}$. The inrush current is therefore 100 times higher than the nominal current in this example. The data sheets of renowned ECG manufacturers show, however, that inrush currents as high as $60\,\mathrm{A}$ may occur – with a lamp output of just $100\,\mathrm{W}$. In daily life, complete lighting groups are most commonly switched on together, thus cumulating the effect of the high inrush current even further.

Great demand placed on relay performance

Common relay types use silver alloys such as silver-nickel (AgNi) for their contacts. They are not designed for inrush currents that are much higher than the nominal current. The thermic loads could weld the contacts shut after just a few switching-cycles. The result: the consumer can no longer be switched off.

An arc is created at the point the contact blades of a relay near each other during the switching process. The contact bounce found in mechanical contacts increases this arc even further. This effect is primarily influenced by the level and half-life of the inrush current. The temperatures created during the process can easily exceed the melting point of the contact alloy, thus leading to the contact blades being welded together.

The information provided in the data sheets of relay and consumer manufacturers is a first point of reference when calculating the correct specifications of a relay. They often disclose the inrush currents and peak times.

Disproportionately high inrush currents create an exceptionally high risk of welding, which is the reason why the contact material must be able to meet increased demands.



Relays for high inrush currents up to 800 A

Comat developed the high power relay CHI14 especially for inrush currents up to 800 A.

The CHI14 has a tungsten (W/AgSnO $_2$) pre-contact with a higher melting point than ordinary silver alloys. This facilitates the switching of currents up to 800 A for 200 μ s and 165 A for 20 ms. The switching during zero flow is another special feature of this high-tech product.

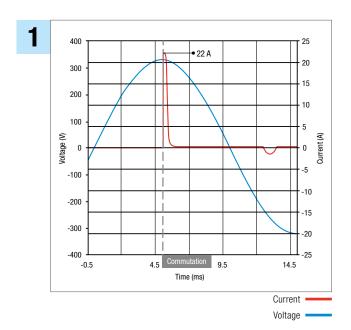
This significantly reduces the inrush current. The 2×24 W T5 ECG is an impressive example: Fig. 1 shows a inrush current without zero flow switching of 22 A. Thanks to the zero flow switching at almost 3.5 A, the inrush current is 85% lower in Fig. 2.

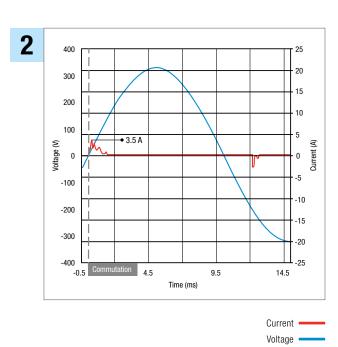
With a 16A nominal current and a DIN housing with one module width, the CHI14 is suitable for installation in distributors and upgrading existing installations. It is also ideal for use in living areas as its switching process is almost entirely noiseless.

The multi-function time relay CIM14 of similar build features an additional 10 time functions such as stepping switches and automatic light switches in hallways.

The RIC series contactors have large-surface contacts that disconnect twice. Thanks to ${\rm AgSnO_2}$ contacts, the RIC 40 and RIC63 types can switch currents up to 150 A for 100 ms. The RAC versions with on-off function and the RBC stepping switches are also interesting options for installation.

The movable relay C7-W10 is ideal for industrial applications. The tungsten (W/ $AgSnO_2$) pre-contact makes it possible to handle inrush currents up to 500 A for 2.5 ms.





C7-W1x

4-pin, miniature relay, 1-pole, tungsten contact, faston

Comat RELECO

Type: C7-W1x/ ... V

Power relay for high inrush current

1 pole normally open

Maximum contact load: 10 A/250 V AC 6 A/250 V AC5a/b Recommended minimum contact load: 10 mA/10 V Contacts Standard Code 0 AgNi/W Material 10 A Rated current Switch-on current max. (2,5 ms) 500 A 250 V Switching voltage max. AC load (Fig 1) 2,5 kVA

see fig. 2

Coil

DC load

Coil resistance see table; tolerance ± 10 %

Pick-up voltage $\leq 0.8 \times U_N$ Release voltage $\geq 0.1 \times U_N$

Nominal power 1,5 VA (AC)/1,5 W (DC)

VAC mΑ **VDC** mA Coil table Ω Ω 24 153 62 12 99 121 48 611 31 24 388 61 115 3K6 48 1K5 32 13 230 14K5 6,5 110 8K 14

 $\begin{tabular}{ll} \textbf{Insulation} & Volt rms, 1 min \\ Contact open & 1000 V \\ Contact/coil & 2,5 kV \\ Insulation resistance at 500 V & $\geq 1 \ G\Omega$ \\ Insulation, IEC 61810-1 & 2,5 kV \\ \end{tabular}$

Specifications

Ambient temperature operation/storage -40 (no ice)....60 °C /-40 ... 80 °C

Pick-up time/bounce time 20 ms/ \leq 3 ms Release time/bounce time 10 ms/ \leq 1 ms

Mechanical life ops AC: 10 Mill./DC: 20 Mill.

DC voltage endurance at rated load ≥100000 switching cycles

Switching frequency at rated load ≤ 1200/h
Protection class IP40
Weight 43 g

Standard types

VAC 50 Hz/60 Hz: 24, 48, 115 (120), 230 (240) LED

LLD

VDC 12, 24, 48, 110

LED

Free wheeling diode

Polarity and free wheeling diode

AC/DC bridge rectifier 24 V, 48 V, 60 V

C7-W10/AC ... V C7-W10X/AC ... V

C7-W10/DC ... V C7-W10X/DC ... V C7-W10DX/DC ... V C7-W10FX/DC ... V

C7-W10BX/UC ... V

"..." Enter the voltage for full type designation

Accessories

Socket:

Optional accessories (blanking plug):

S7-M, S7-I/O, S7-L, S7-P, S7-P0 S9-NP, S9-OP



Connection diagram



Fig. 1 AC voltage endurance

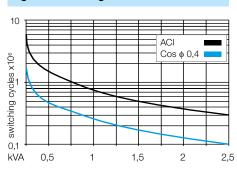
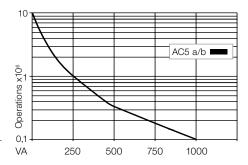
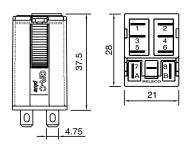


Fig. 2 AC voltage endurance



Dimensions [mm]



Technical approvals, conformities





IEC 61810; EN 60947

RIC20

20 A, AC/DC control voltage, silent operation DIN rail mounting according to DIN 43 880





Type: RIC20-xxx/ ...V

Hum-free installation contactor, 2 contacts, 2 NO, 1 NO-1 NC, 2 NC types available

Rated operational power Recommended minimum contact load		4 kW / 230 V AC-1, 0.5 A / 220 V DC-1 10 mA / 24 V		
Contacts				
Material		AgNi		
Rated operationa	al current	20 A		
Max. inrush curre	ent (100ms)	50 A		
Max. switching v	oltage o	400 V		
Max. AC load	AC-1, AC-7a	4 kW / 230 V		
	AC-3	1.3 kW /230 V (NO contact only)		
Max. DC load 24	V / 220 V DC-1 (Fig. 1)	480 W / 130 W		

Control input V _n =	UC 24 V	UC 36 V	UC 230 V
Operating voltage range [V]	20.4 26.4	30.6 39.6	195 253
Typ. pic up voltage [V]	17	25	160
Typ. release voltage [V]	7	11	70
Power consumption [W]	≤ 2.5	≤ 2.5	≤ 2.5
Inductive turn-off voltage	None	None	None
Surge immunity EN 6100-4-5	2 kV	2 kV	2 kV
Insulation			
Rated insulation voltage	230 V		
Rated impulse withstand voltage	4 kV		
Min. clearance of open contact	3.6 mm		

General Specifications

Ambient temperature

Ambient temperature	
storage	-30 80 °C
operation, Spacer after 2 contactors side by side	-5 55 °C
operation, Spacer after 3 contactors side by side	-5 40 °C
Pick-up time	15 45 ms
Release time	20 50 ms
Mechanical life	$\geq 3 \times 10^6$ operations
AC voltage endurance at rated load AC-3, AC-7b	$\geq 3 \times 10^5$ operations
DC voltage endurance at rated load DC-1	10 ⁵ operations
Operating frequency at rated load DC-1	≤ 300 operations / h
Operating frequency at rated load AC-1	≤ 600 operations / h
Conductor cross section coil /contacts	Stranded wire 2.5 mm ² / 6 mm ²
Max. Screw torque coil /contacts	0.6 Nm / 1.2 Nm
Ingress protection degree	IP 20
Weight	140 g

Standard types

UC (AC / DC) 50 / 60 Hz, 24, 36, 230	2NO	RIC20-200/UCV
	1NO + 1NC	RIC20-110/UCV
"" enter the voltage for full type designation	2NC	RIC20-020/UCV

Accessories

Sealing cover:	RIC-SEAL 20
Spacer:	RIC-DIST

Samples of lamp loads **Number of lamps**

Incandescent lamps 230 V / 100 W 20 Fluorescent lamps not corrected 230 V / 36 W 17 Fluorescent lamps electronic ballast units 36 W 15

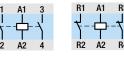
Find more information about RIC, RAC, RBC series on pages 117 – 127.

Mounting information

If multiple contactors are mounted side by side, spacers (RIC DIST) have to be inserted for the purpose of heat dissipation. Example: Ambient temperature up to 40°C: 1 spacer after 3 RIC // 40...55°C: 1 spacer after 2 RIC



Connection diagram







2xN0 RIC20-200

RIC20-020

1xN0 + 1xNCRIC20-110

Coil circuit

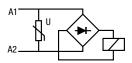
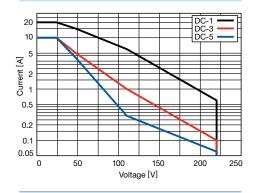
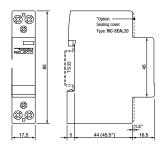


Fig. 1 DC load limit curve DC1



Dimensions [mm]



Technical approvals, conformities





IEC/EN 60947-4-1, VDE 0660 IEC/EN 60947-5-1 IEC/EN 61095, VDE 0637

CIM₁₄

Time relay with NO contact for high inrush currents up to 800 A 8 time functions + stepping function, ON-OFF switch, 50 ms ... 60 h, DIN Rail mounting according to DIN 43 880



Type: CIM14/UC24-240V

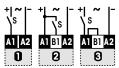
Sophisticated multifunction time relay, 1 NO power contact for high inrush currents up to 800 A with zero crossing switching (50/60 Hz), 8 time functions, stepping function and service function ON/OFF, time ranges: 50 ms ... 60 h, multifunction LED state indicator, suitable for any time-control application and also staircase lighting, Light-switch neon lamp current absorption on input B1, Manual switching function for maintenance, emergency, etc., 16.6 Hz power supply applications. Railway version available.

Maximum contact load Recommended minimum contact load

16 A / 250 V AC-1 384 W DC-1 100 mA / 12 V

Time functions and related connection diagrams (Function diagrams: refer to page 152) The functions are selectable by rotary switch





LED	function	table:

LED	Relay	Time run
OFF	OFF	NO
Continuous ON	ON	NO
Short blinking	OFF	YES
Long blinking	ON	YES

Time data

7 partial time ranges, t_{max} (rotary switch) Fine adjustment range (rotary knob)

Time range tolerance Repetition accuracy

Response time, power on, on A1 Min. trigger pulse on B1

Reset time B1 (AC/DC)

Voltage failure buffering (50 / 60 Hz)

0.6, 6, 60 s / 6, 60 min / 6, 60 h

 $t_{min} \dots t_{max}, 0.5 \dots 6$

 t_{min} : -5 % ... +0 % / t_{max} : -0 % ... +5 %

 \pm 0.1 % or DC: 2 ms / AC: 10 ms

UC 24-240 V (UC = AC / DC)

 \leq 45 ms

20 ms (AC / DC)

≤ 30 ms

> 20 ms

Contacts

Material Rated operational current at 40 °C / 60 °C Max. inrush current

16 A / 13 A 165 A / 20 ms 800 A / 200 µs 250 V

W / AgSnO_o

Max. switching voltage AC-1 Max. AC load AC-1 (Fig.1) Max. DC load DC-1 24 V

4 kVA 384 W

Power supply- and control input

Nominal voltage (A1, B1)

Operating voltage range 16.8 ... 250 V 1.2 VA / 0.43 W Power consumption Frequency range 16 ... 60 Hz Allowed DC residual current into B1 $\leq 0.5 \text{ mA}$ AC Neon lamp residual current into B1 \leq 10 mA Trigger threshold voltage on B1, AC / DC 15 / 17 V

Insulation

1 kVrms 1 minute Test voltage open contact Test voltage between contacts and control input 2.5 kVrms 1 minute

General Specifications

-40 ... 85 °C / -40 ...60 °C Ambient temperature storage /operation Mechanical life of contact 5 x 10⁶ operations

Stranded wire 2.5 mm², 2 x 1.5 mm² Conductor cross section

Ingress protection degree IP 20 Max. Screw torque 0.4 Nm Housing material / weight Lexan / 70 g

Standard types

UC (AC/DC) 15...60 Hz

CIM14/UC24-240V



Connection diagram



Fig.1 AC voltage endurance

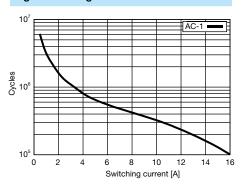
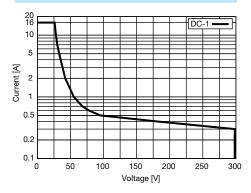
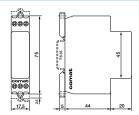


Fig. 2 DC load limit curve



Dimensions [mm]



Technical approvals, conformities



Power relay for high inrush currents up to 800 A

DIN Rail mounting according to DIN 43 880

Type: CHI14/UC24-240V

CHI14

The CHI14 is a power relay for all applications effecting high inrush currents up to 800 A such as electronic control gears of energy saving lamps, power supplies of the latest LED lights and switching supplies of industrial components. These loads show an inrush current up to 250 times of their nominal current.

The CHI14 is equipped with a low noise operating NO contact with a nominal current up to 16 A and complies with the applicable DIN standards 43880 with installation dimension of 17.5 mm (1 module width).

Maximum contact load Recommended minimum contact load	16 A / 250 V AC-1 384 W DC-1 100 mA / 12 V
Contacts	
Material	W / AgSnO ₂
Rated operational current at 40 °C / 60 °C	16 A / 13 A
Max. inrush current	165 A / 20 ms
	800 A / 200 μs
Max. switching voltage AC-1	250 V
Max. AC load AC-1 (Fig.1)	4 kVA
Max. DC load DC-1 24 V /	384 W

Power supply- and control input

UC 24-240 V (UC = AC / DC) Nominal voltage (A1, B1) Operating voltage range 16.8 ... 250 V 1.2 VA / 0.43 W Power consumption

Frequency range 16 ... 60 Hz

Insulation

1 kVrms 1 minute Test voltage open contact Test voltage between contacts and control input 2.5 kVrms 1 minute

General Specifications

-40 ... 85 °C / -40 ...60 °C Ambient temperature storage /operation

Mechanical life of contact 5 x 10⁶ operations

Stranded wire 2.5 mm², 2 x 1.5 mm² Conductor cross section

Ingress protection degree IP 20 Max. Screw torque 0.4 Nm Lexan / 70 g Housing material / weight

Standard types

UC (AC/DC) 15...60 Hz CHI14/UC24-240V





Connection diagram



Fig.1 AC voltage endurance

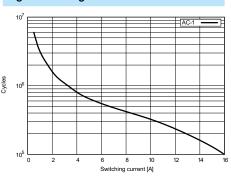
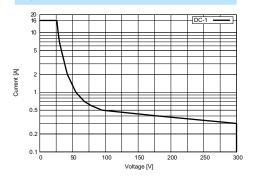
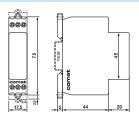


Fig. 2 DC load limit curve



Dimensions [mm]



Technical approvals, conformities

EN 50155, EN 60730 **Au**s (€ 💥